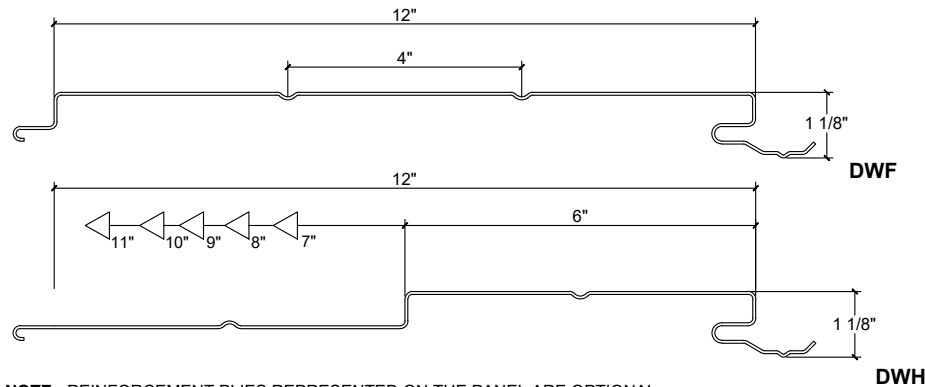
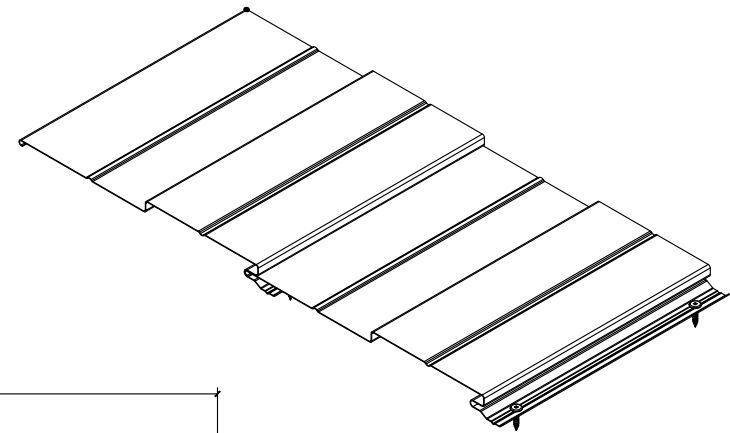


SPECIFICATIONS		
APPLICATION	WALL	
PANEL COVERING	DWF	12" (304.8mm)
	DWH	12" (304.8mm)
PANEL DEPTH	1 1/8" (29mm)	
MINIMUM PANEL LENGTH	3' (0.91m)	
MAXIMUM PANEL LENGTH	22' (6.8m)	

AVAILABLE	
MATERIALS	
ALUMINIUM	0.032" , 0.040" , 0.050" (0.8mm , 1.0mm , 1.27mm)
PAINTED STEEL	CALIBRE 24

EXPANSION FACTORS FOR SPACING	
PANEL LENGTH	22' (6.8m)
STEEL	5/8" (8mm)
ALUMINIUM	11/16" (17mm)

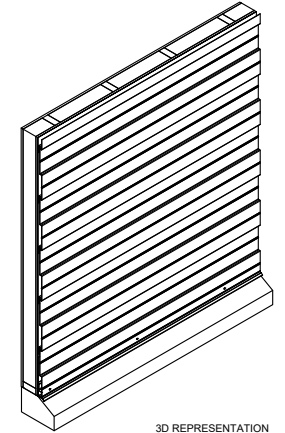
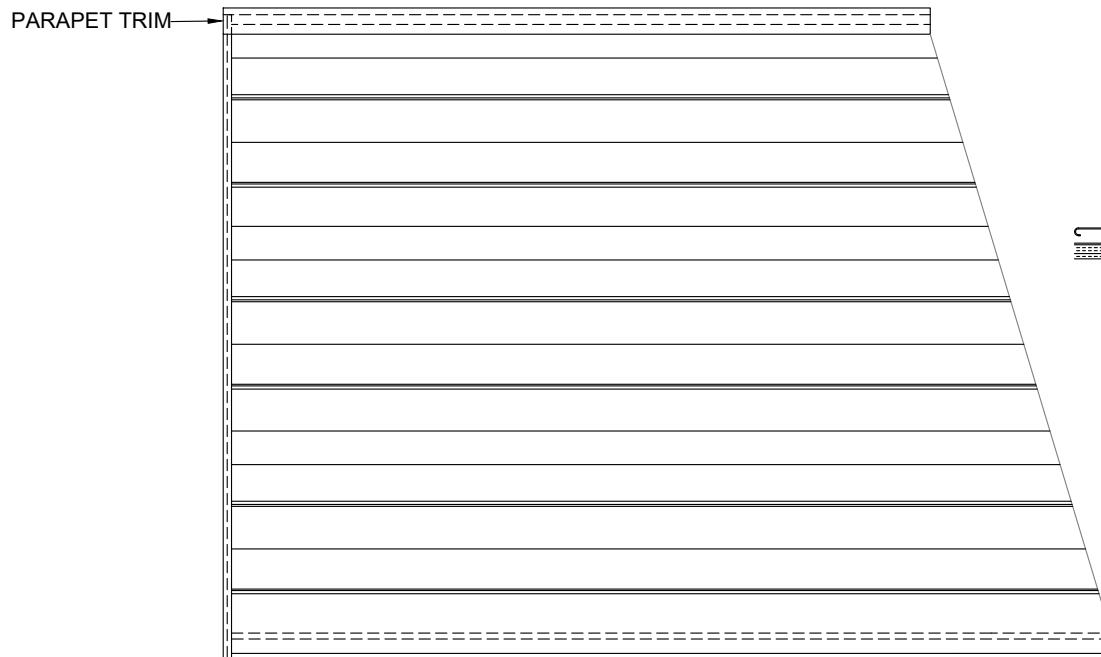
INSTALLATION DETAILS	
PAGE 2-3	↳ <b>HORIZONTAL APPLICATION • SOLID SUBSTRATE</b>
PAGE 4-5	↳ <b>HORIZONTAL APPLICATION • OPEN FRAMING</b>
PAGE 6-7	↳ <b>VERTICAL APPLICATION • SOLID SUBSTRATE</b>
PAGE 8-9	↳ <b>VERTICAL APPLICATION • OPEN FRAMING</b>
PAGE 10	PANEL INSTALLATION - SPECIFIC DETAILS
PAGE 11	TRIMS AND ACCESSORIES



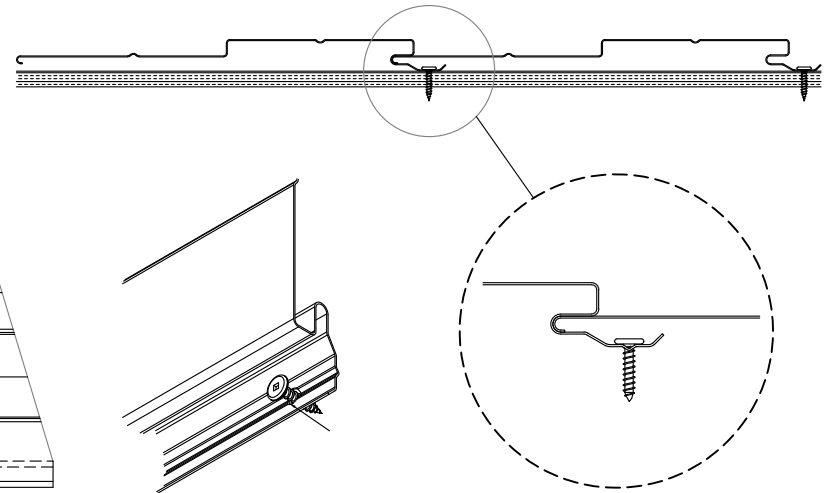
NOTE : REINFORCEMENT PLYS REPRESENTED ON THE PANEL ARE OPTIONAL.

HORIZONTAL INSTALLATION  
SOLID SUBSTRATE

ELEVATION



3D REPRESENTATION



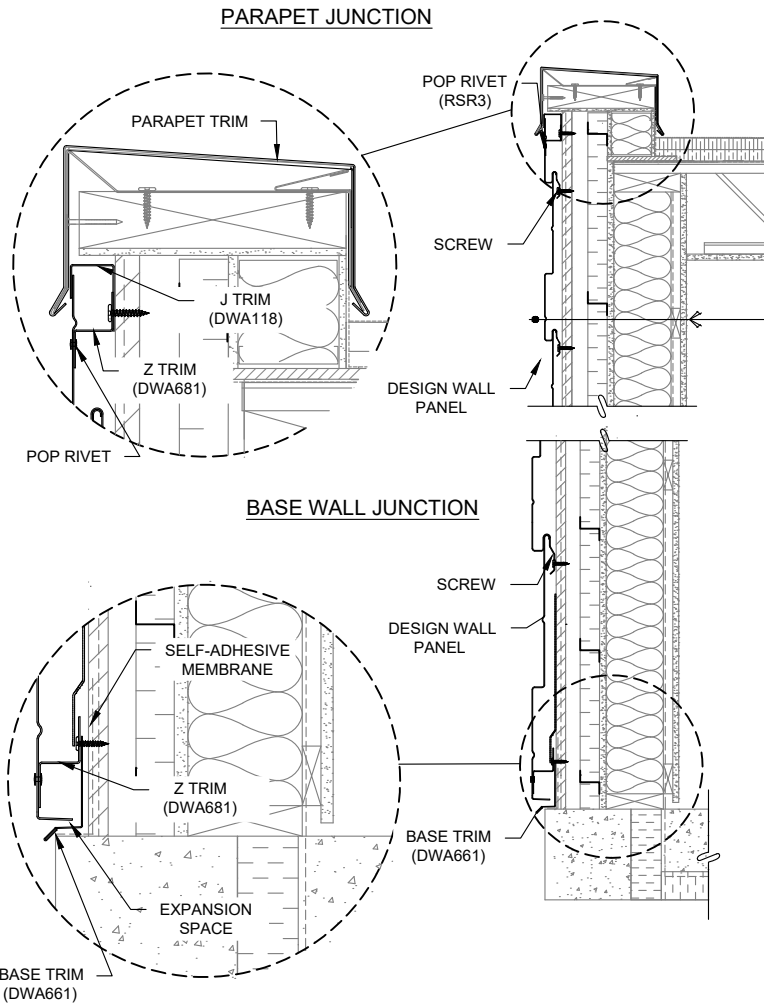
**NOTES :**

THE EXPANSION OF ALUMINUM AND STEEL DEPENDS ON A COMBINATION OF SEVERAL FACTORS: THE LENGTH AND WIDTH OF THE PANEL, THE THICKNESS OF THE MATERIAL, ITS COLOR, THE LEVEL OF SUN EXPOSURE, THE TEMPERATURE DURING INSTALLATION. PROVIDE SUFFICIENT EXPANSION SPACE ACCORDING TO THESE FACTORS (SEE EXPANSION FACTOR TABLE).

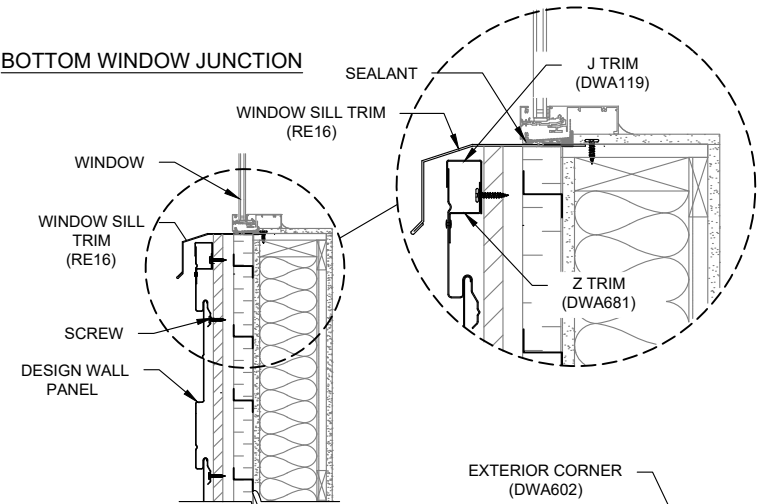
THE PANEL IS INSTALLED FROM TOP TO BOTTOM.

### HORIZONTAL INSTALLATION SOLID SUBSTRATE

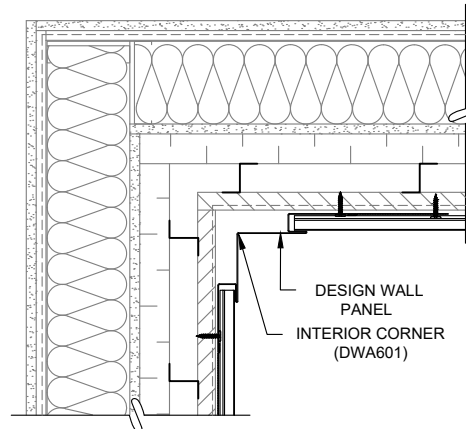
#### WALL STRUCTURE



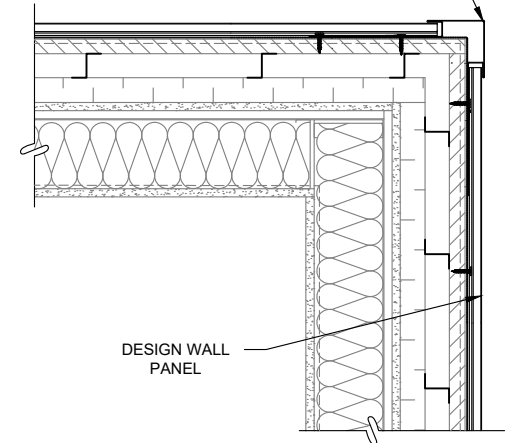
#### BOTTOM WINDOW JUNCTION



#### DESIGN WALL INTERIOR CORNER DETAIL



#### DESIGN WALL EXTERIOR CORNER DETAIL

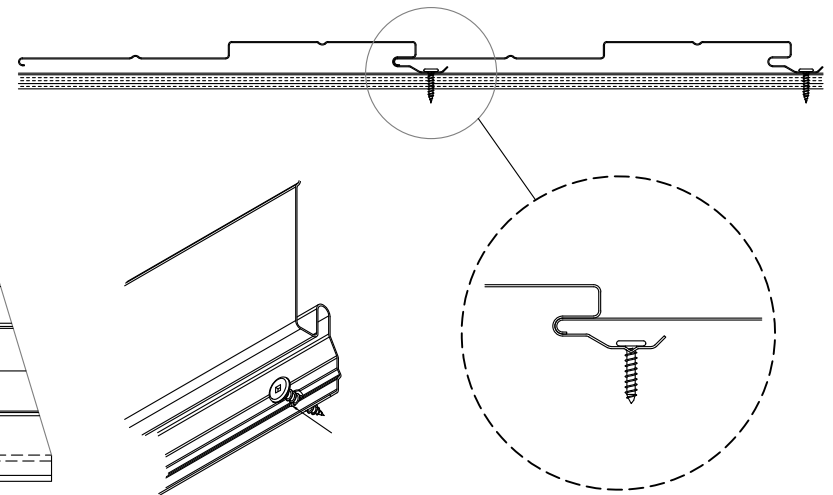
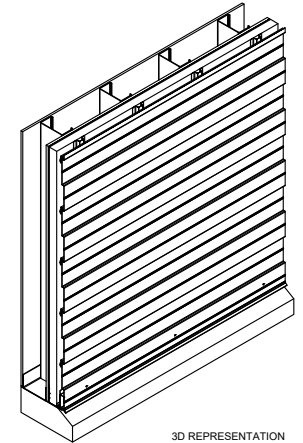
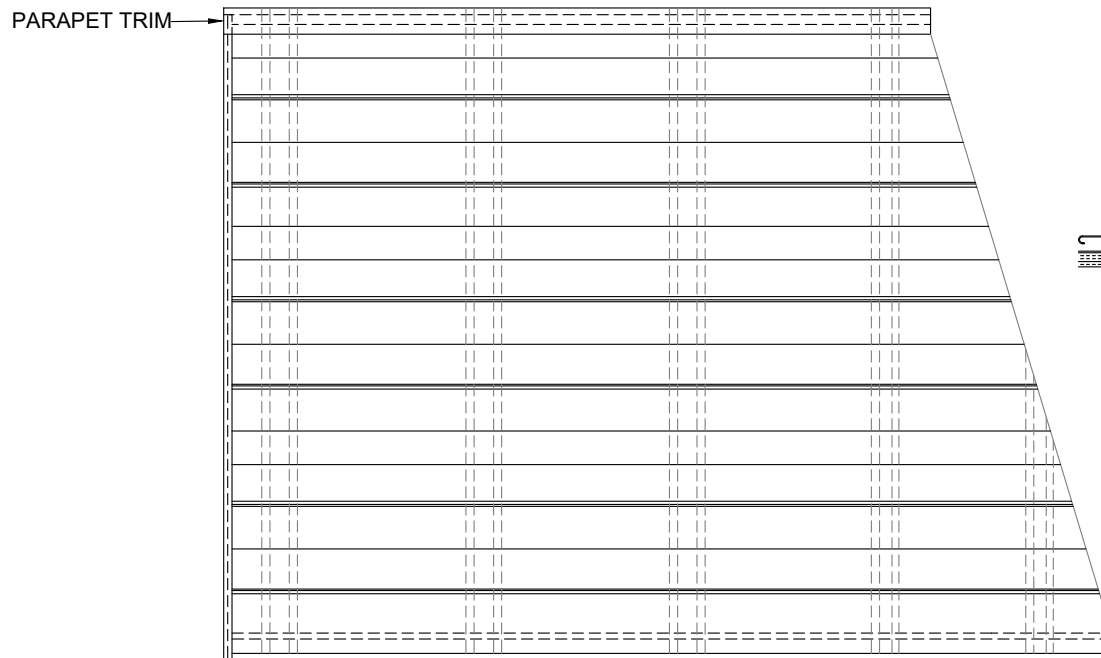


#### NOTES :

PROVIDE A THERMAL EXPANSION SPACE AT THE BOTTOM OF THE PANEL  
(SEE EXPANSION FACTOR TABLE)  
WALL CUT FOR INFORMATION ONLY

HORIZONTAL INSTALLATION  
OPEN FRAMING

ELEVATION



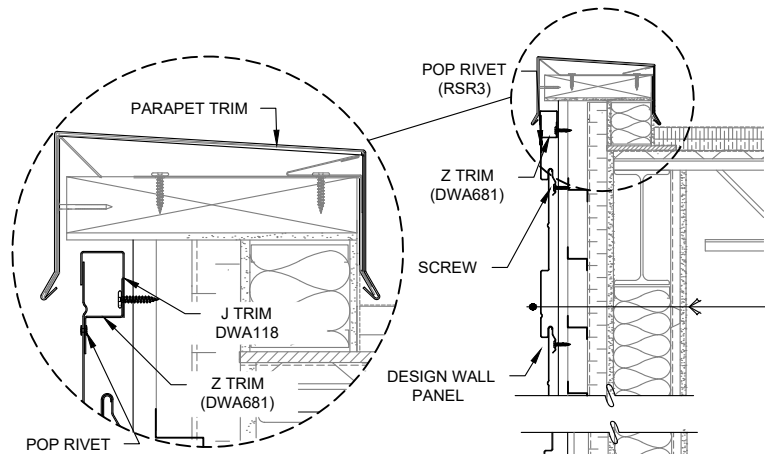
**NOTES :**

- THE EXPANSION OF ALUMINUM AND STEEL DEPENDS ON A COMBINATION OF SEVERAL FACTORS: THE LENGTH AND WIDTH OF THE PANEL, THE THICKNESS OF THE MATERIAL, ITS COLOR, THE LEVEL OF SUN EXPOSURE, THE TEMPERATURE DURING INSTALLATION. PROVIDE SUFFICIENT EXPANSION SPACE ACCORDING TO THESE FACTORS (SEE EXPANSION FACTOR TABLE).
- THE PANEL IS INSTALLED FROM TOP TO BOTTOM
- METAL SUBGIRT INSTALLATION AT 24" C/C. (610MM) (IF THE SPACING IS DIFFERENT, REFER TO THE TABLE OF CHARGES)

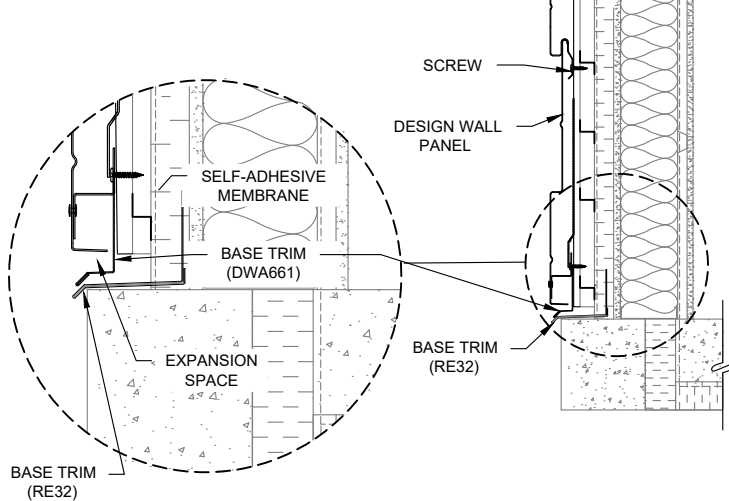
### HORIZONTAL INSTALLATION OPEN FRAMING

#### WALL STRUCTURE

##### PARAPET JUNCTION



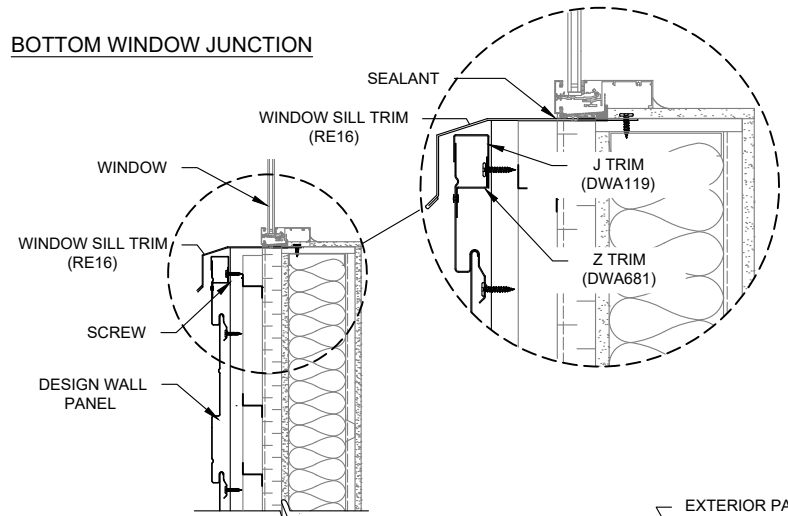
##### BASE WALL JUNCTION



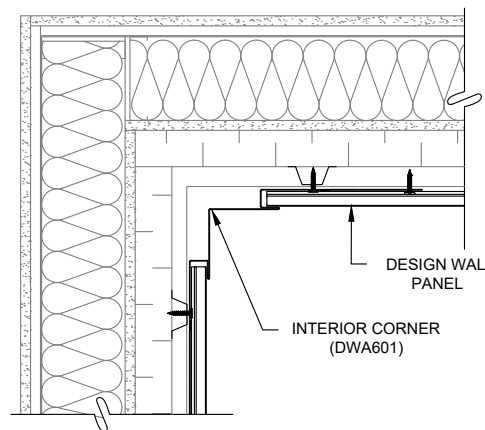
#### EXTERIOR WALL

- DESIGN WALL METAL PANEL
- VERTICAL METAL SUBGIRT
- HORIZONTAL Z BARS
- INSULATION PANEL
- AIR BARRIER MEMBRANE
- EXTERIOR GYPSE
- METAL STUD
- MINERAL FIBER INSULATION
- VAPOR BARRIER MEMEBRANE
- HORIZONTAL METAL SUBGIRT
- GYPSE PANEL

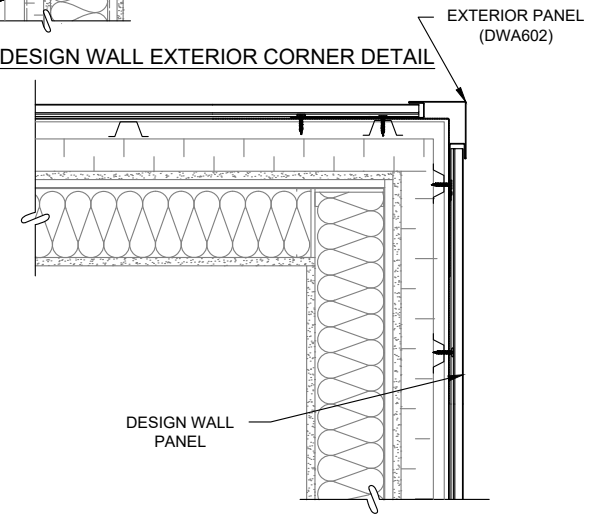
#### BOTTOM WINDOW JUNCTION



#### DESIGN WALL INTERIOR CORNER DETAIL



#### DESIGN WALL EXTERIOR CORNER DETAIL

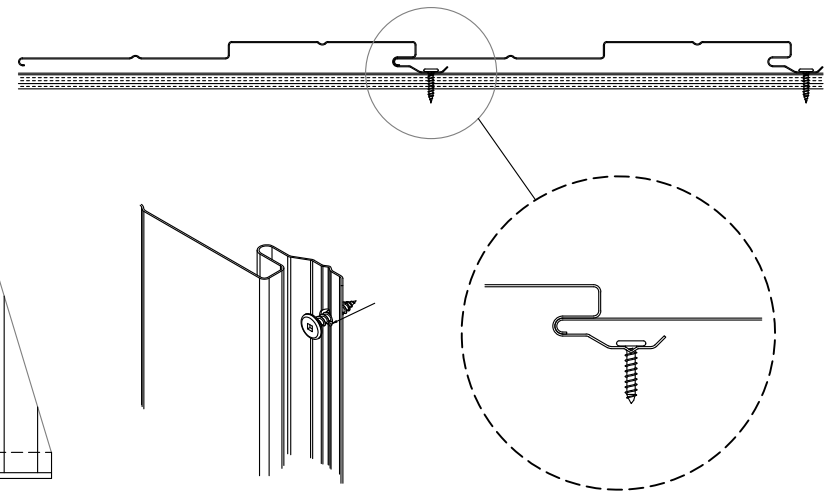
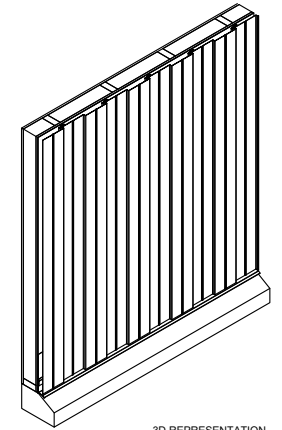
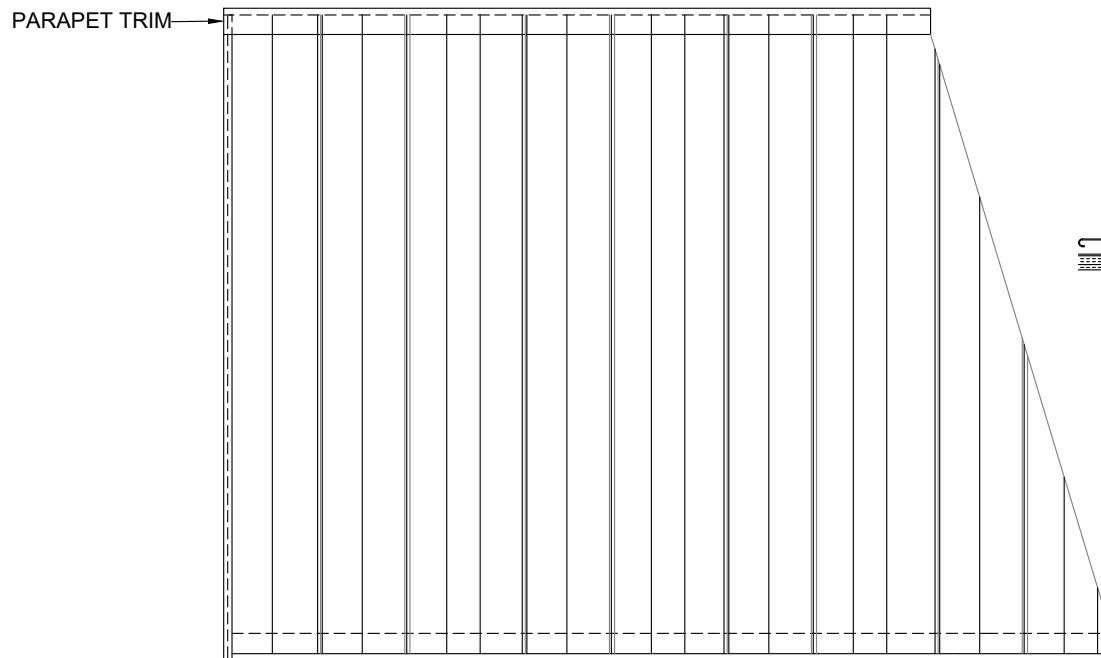


#### NOTES :

- PROVIDE A THERMAL EXPANSION SPACE AT THE BOTTOM OF THE PANEL (SEE EXPANSION FACTOR TABLE)
- WALL CUT FOR INFORMATION ONLY

### VERTICAL INSTALLATION SOLID SUBSTRATE

#### ELEVATION



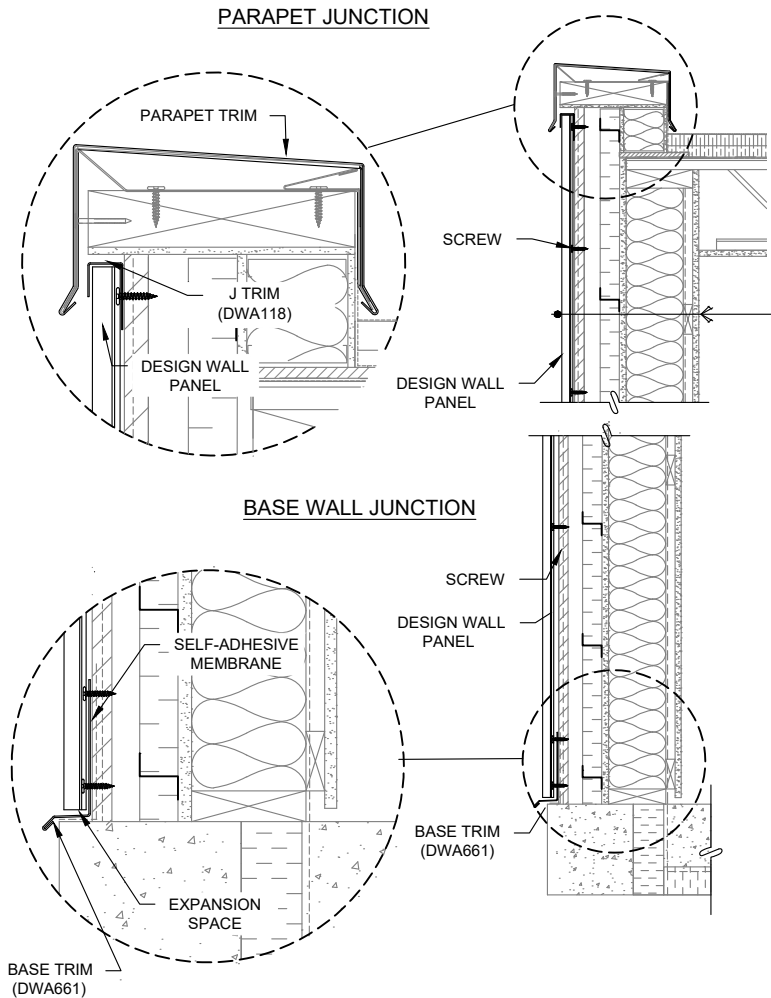
#### NOTES :

THE EXPANSION OF ALUMINUM AND STEEL DEPENDS ON A COMBINATION OF SEVERAL FACTORS: THE LENGTH AND WIDTH OF THE PANEL, THE THICKNESS OF THE MATERIAL, ITS COLOR, THE LEVEL OF SUN EXPOSURE, THE TEMPERATURE DURING INSTALLATION. PROVIDE SUFFICIENT EXPANSION SPACE ACCORDING TO THESE FACTORS (SEE EXPANSION FACTOR TABLE).

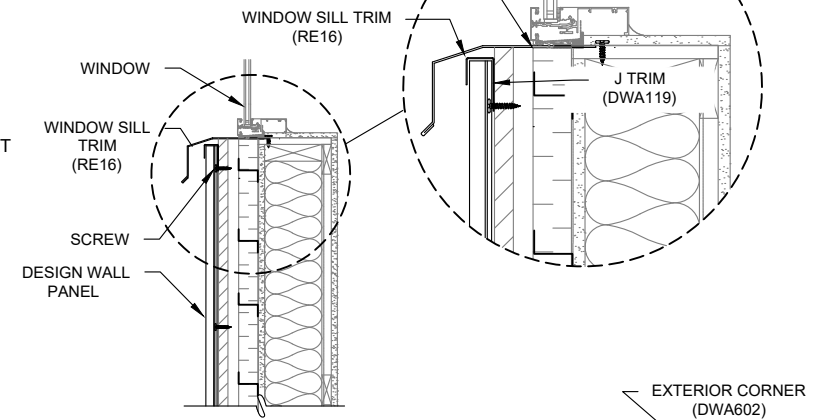
THE PANEL IS INSTALLED FROM LEFT TO RIGHT.

### VERTICAL INSTALLATION SOLID SUBSTRATE

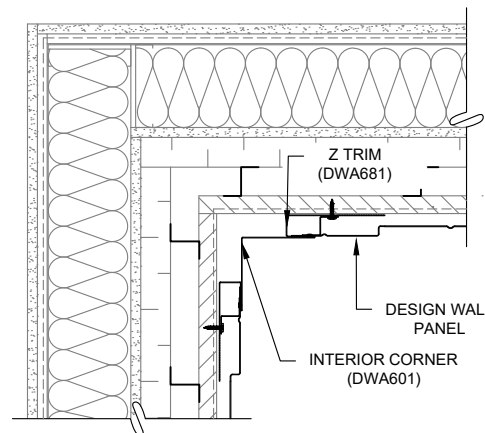
#### WALL STRUCTURE



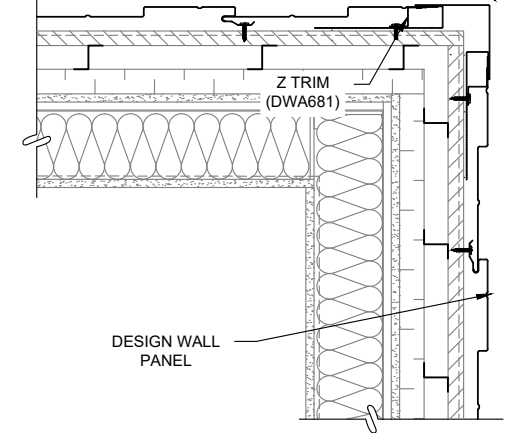
#### BOTTOM WINDOW JUNCTION



#### DESIGN WALL INTERIOR CORNER DETAIL



#### DESIGN WALL EXTERIOR CORNER DETAIL

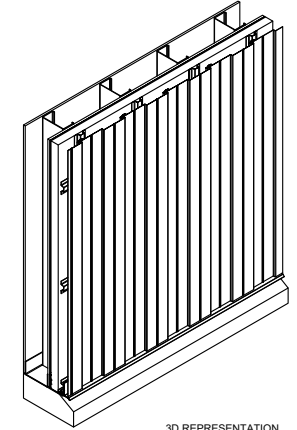
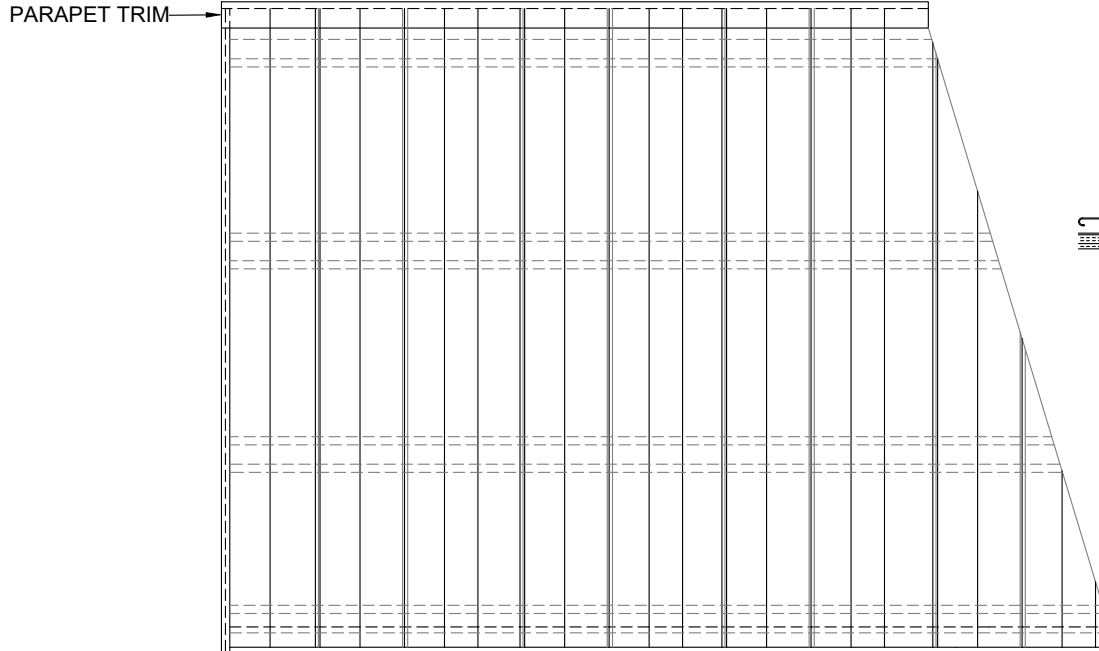


#### NOTES :

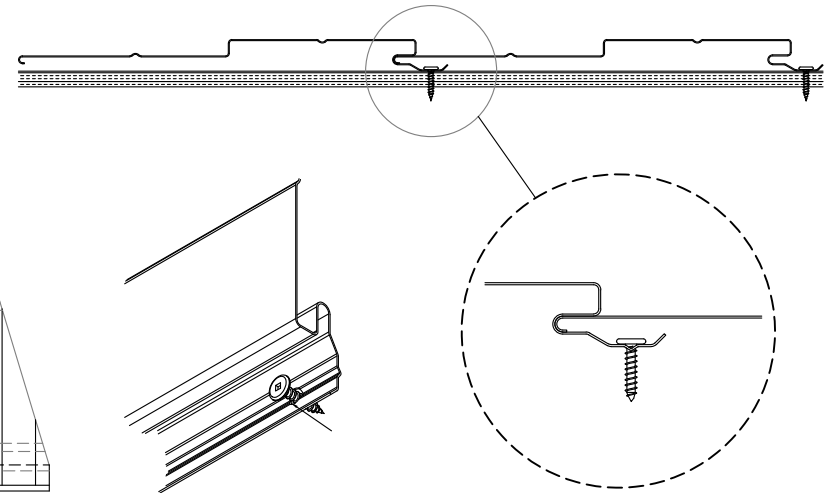
PROVIDE A THERMAL EXPANSION SPACE AT THE BOTTOM OF THE PANEL  
(SEE EXPANSION FACTOR TABLE)  
WALL CUT FOR INFORMATION ONLY

VERTICAL INSTALLATION  
OPEN FRAMING

ELEVATION



3D REPRESENTATION



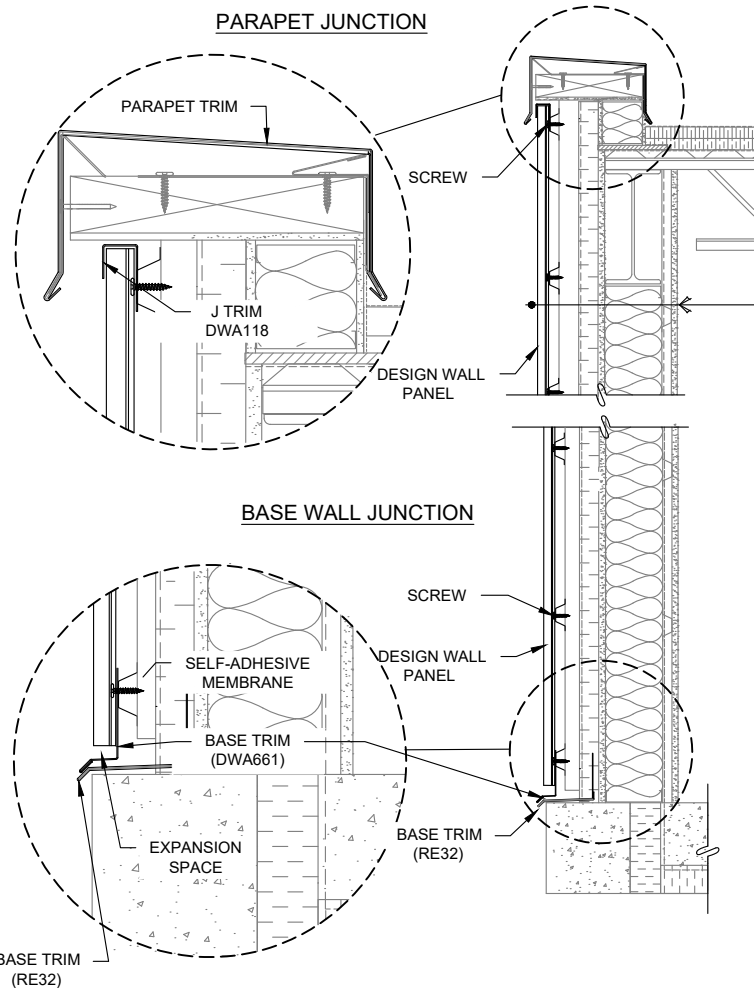
**NOTES :**

- THE EXPANSION OF ALUMINUM AND STEEL DEPENDS ON A COMBINATION OF SEVERAL FACTORS: THE LENGTH AND WIDTH OF THE PANEL, THE THICKNESS OF THE MATERIAL, ITS COLOR, THE LEVEL OF SUN EXPOSURE, THE TEMPERATURE DURING INSTALLATION. PROVIDE SUFFICIENT EXPANSION SPACE ACCORDING TO THESE FACTORS (SEE EXPANSION FACTOR TABLE).
- THE PANEL IS INSTALLED FROM TOP TO BOTTOM
- METAL SUBGIRT INSTALLATION AT 24" C/C. (610MM) (IF THE SPACING IS DIFFERENT, REFER TO THE TABLE OF CHARGES)



### VERTICAL INSTALLATION OPEN FRAMING

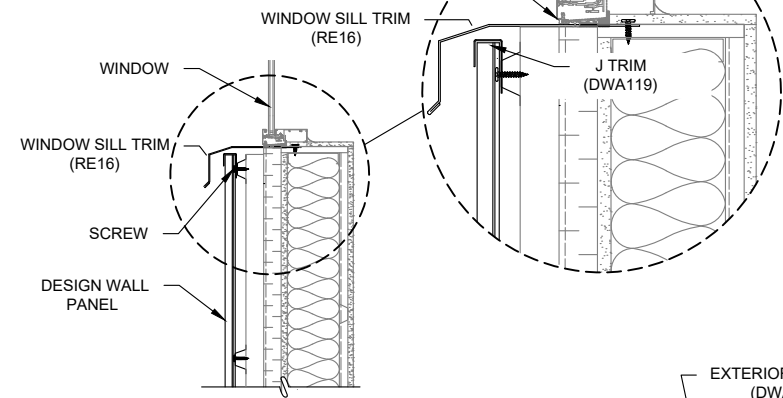
#### WALL STRUCTURE



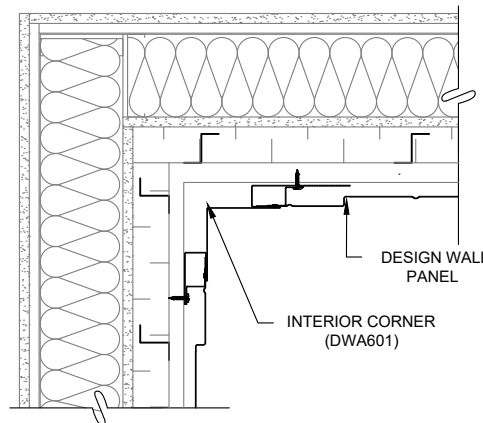
#### EXTERIOR WALL

- DESIGN WALL METAL PANEL
- VERTICAL METAL SUBGIRT
- HORIZONTAL Z BARS
- INSULATION PANEL
- AIR BARRIER MEMBRANE
- EXTERIOR GYPSE
- METAL STUD
- MINERAL FIBER INSULATION
- VAPOR BARRIER MEMEBRANE
- HORIZONTAL METAL SUBGIRT
- GYPSE PANEL

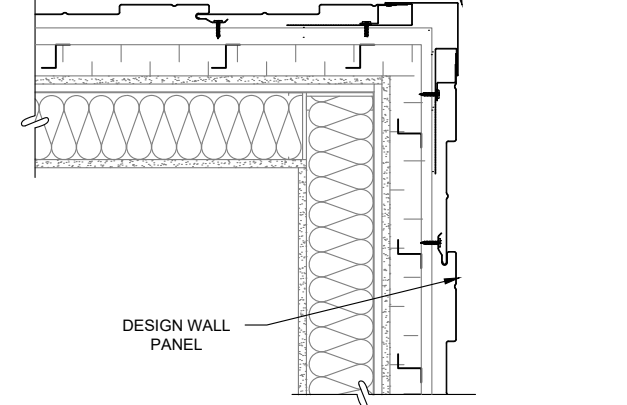
#### BOTTOM WINDOW JUNCTION



#### DESIGN WALL INTERIOR CORNER DETAIL



#### DESIGN WALL EXTERIOR CORNER DETAIL

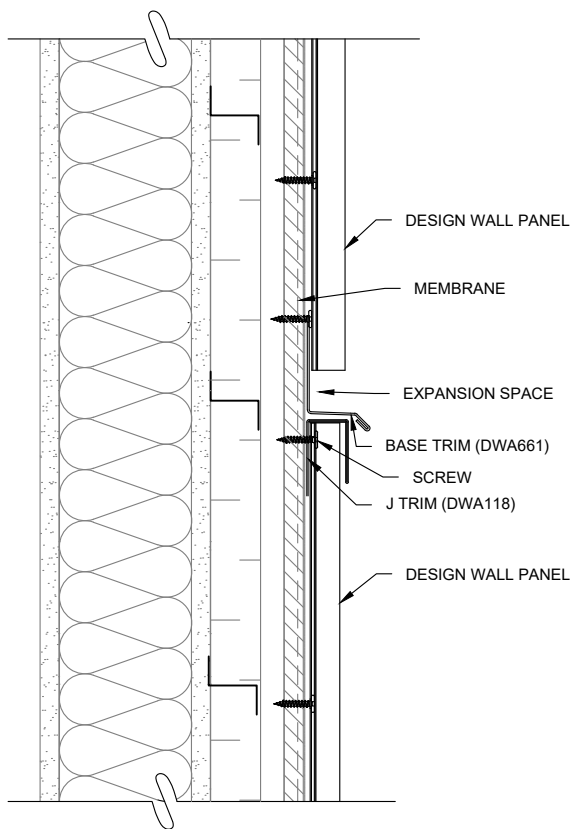


#### NOTES :

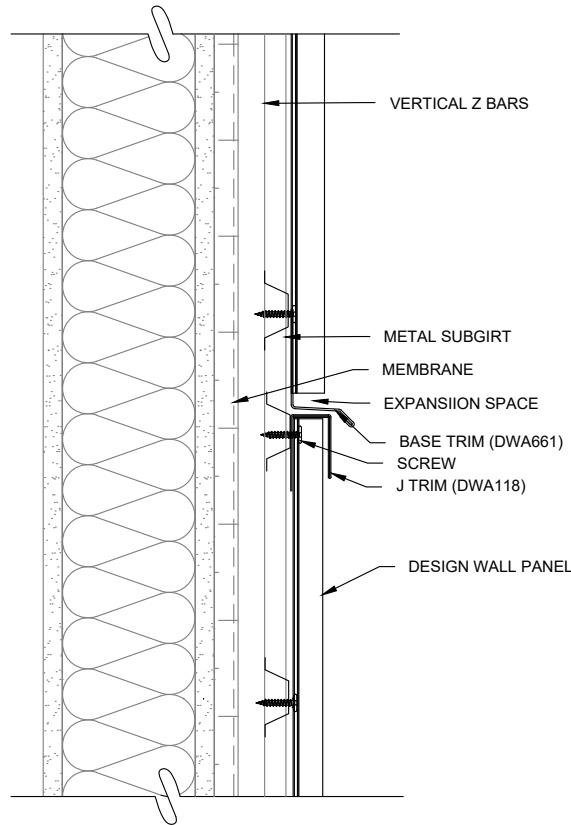
- PROVIDE A THERMAL EXPANSION SPACE AT THE BOTTOM OF THE PANEL (SEE EXPANSION FACTOR TABLE)
- WALL CUT FOR INFORMATION ONLY

PANEL INSTALLATION - SPECIFIC DETAILS

HORIZONTAL TRANSITION INSTALLATION  
SOLID SUBSTRATE - PANEL INSTALLED  
VERTICALLY

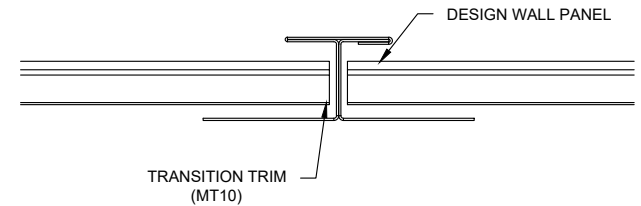


HORIZONTAL TRANSITION INSTALLATION  
OPEN FRAMING - PANEL INSTALLED  
VERTICALLY

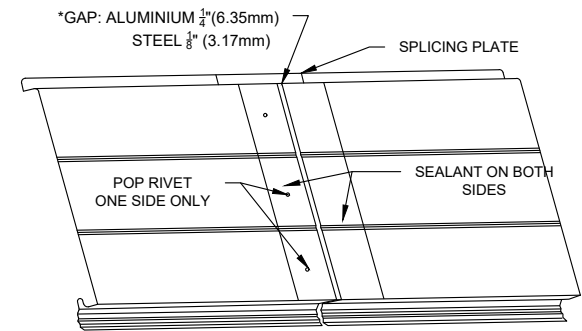


VERTICAL TRANSITION INSTALLATION -  
PANEL INSTALLED HORIZONTALLY

OPTION 1 : TRANSITION TRIM  
PLAN VIEW



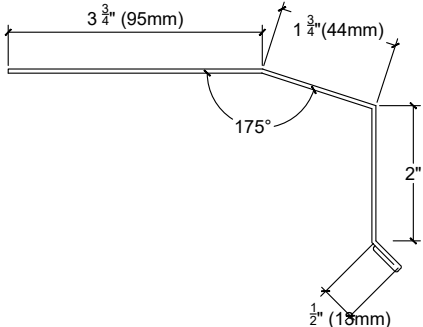
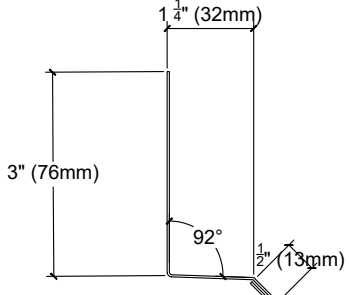
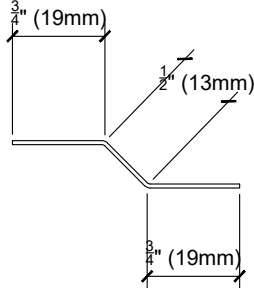
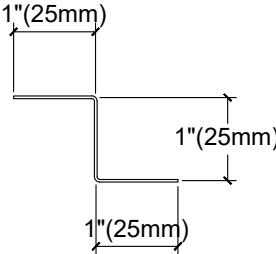
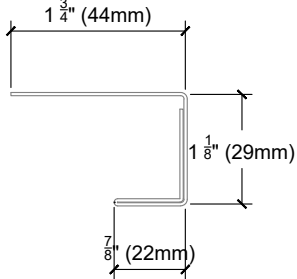
OPTION 2 : SPLICING PLATE



**PANEL SPLICE NOTE :**

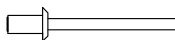
THE JUNCTION SPLICE IS APPLICABLE ONLY ON HORIZONTAL INSTALLATION AT A MAXIMUM PANEL LENGTH OF 21 FEET.

TRIMS AND ACCESSORIES

<p>WINDOW SILL TRIM (RE16) RAW MATERIAL : 8,5" (216mm)</p> 		<p>BASE TRIM (DWA661) RAW MATERIAL : 5,25" (134mm)</p> 	
<p>PANEL SUPPORT TRIM (DWA975) RAW MATERIAL : 2.0" (51mm)</p> 	<p>Z TRIM (DWA681) RAW MATERIAL : 3.0" (76mm)</p> 	<p>J TRIM (DWA118) RAW MATERIAL : 5,75" (146mm)</p> 	

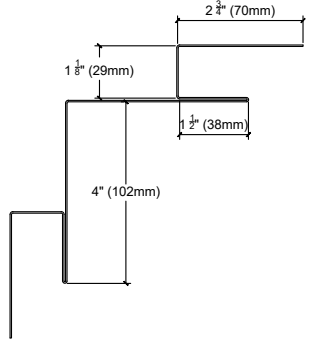
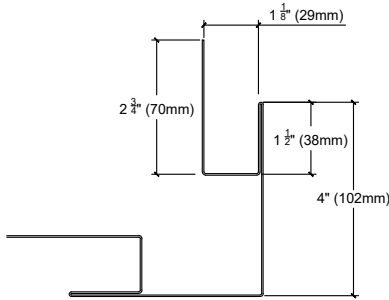
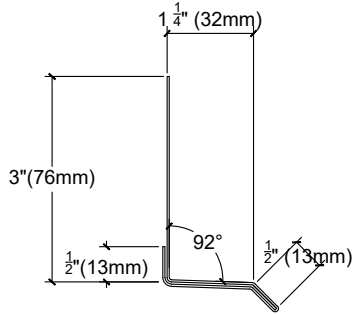
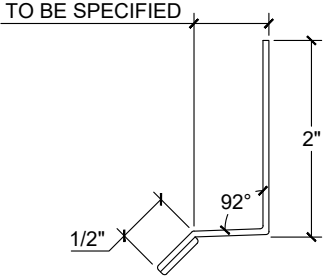
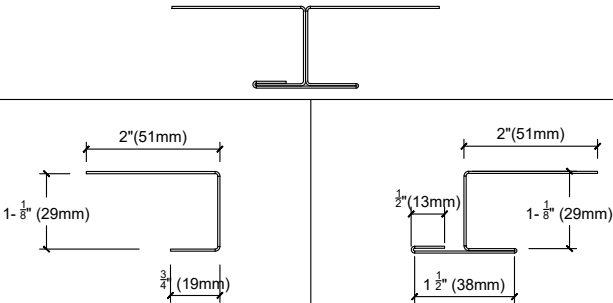
**NOTE FOR TRIMS :**

- THE EXPANSION OF ALUMINUM AND STEEL DEPENDS ON A COMBINATION OF SEVERAL FACTORS: THE LENGTH AND WIDTH OF THE PANEL, THE THICKNESS OF THE MATERIAL, ITS COLOR, THE LEVEL OF SUN EXPOSURE, THE TEMPERATURE DURING INSTALLATION. PROVIDE SUFFICIENT EXPANSION SPACE ACCORDING TO THESE FACTORS (SEE EXPANSION FACTOR TABLE).



POP RIVET  
(RSR3)  
PAINTED STAINLESS STEEL

TRIMS AND ACCESSORIES

<p>INTERIOR CORNER (DWA601) RAW MATERIAL : 18,75" (476mm)</p> 	<p>EXTERIOR CORNER (DWA602) RAW MATERIAL : 18,75" (476mm)</p> 	<p>BASE TRIM (DWA662) RAW MATERIAL : 7.50" (191mm)</p> 
<p>BASE TRIM (RE32) RAW MATERIAL : TO SPECIFY</p> <p>TO BE SPECIFIED</p> 	<p>TRANSITION TRIM (MT10) RAW MATERIAL : 9" (229mm)</p> 	

**NOTE FOR TRIMS :**

- THE EXPANSION OF ALUMINUM AND STEEL DEPENDS ON A COMBINATION OF SEVERAL FACTORS: THE LENGTH AND WIDTH OF THE PANEL, THE THICKNESS OF THE MATERIAL, ITS COLOR, THE LEVEL OF SUN EXPOSURE, THE TEMPERATURE DURING INSTALLATION. PROVIDE SUFFICIENT EXPANSION SPACE ACCORDING TO THESE FACTORS (SEE EXPANSION FACTOR TABLE).

